

SOLO PERFORMANCE

STAINLESS STEEL EXHAUST PRODUCTS

INSTALLATION INSTRUCTIONS FOR...DODGE RAM 5.7 STREET RACE DUAL EXHAUST KIT

Warning: When Working on under or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure safe work area. Serious injury or death could occur if safety measures are not followed. Professional installation recommended.

NOTE: ~ VERY IMPORTANT~

Please follow the exhaust install instructions carefully. Extreme caution must be taken to ensure proper alignment of the exhaust tips. Do not tighten any of the band clamps or connections until everything is in place and the tips are aligned perfectly.

REMOVING STOCK EXHAUST SYSTEM:

- 1) Loosen 15mm nut on passenger side tail pipe clamp and remove tail pipe.
- 2) Loosen 15mm nut on driver side tail pipe clamp and remove tail pipe.
- 3) Remove ground strap on muffler hanger.
- 4) Loosen 15mm nut on front muffler clamp and remove muffler assembly.
- 5) Note: Squirting soapy water into the rubber hanger (Soapy water does not hurt the rubber like WD40 could) will make removal easier. A large set of channel lock pliers to squeeze the hanger out of the rubber may also help.
- 6) Use care not to damage brake (or any other) lines by the rear axle area.
- 7) Removal is now complete.

INSTALLING YOUR NEW SOLO DUAL Dodge Ram EXHAUST KIT: (STREET RACE DUAL)

***NOTE: If you snug everything first instead of fully tightening, it will allow for movement and adjustments once the new system is on.
Snug, align, snug some more and then do your final tighten.***

- 1) Install Solo Performance Y-Pipe assembly (slide the hangers into the rubbers while also sliding the front inlet over the stock pipe) and re-install the ground strap back onto the hanger.
- 2) Install 3" band clamp on inlet of the Y-Pipe assembly. Leave band clamp loose.
- 3) Install driver's side tail pipe along with the 2.5" band clamp. Leave clamp loose at this time.
- 4) Install passenger side tail pipe along with the 2.5" band clamp. Leave clamp loose at this time.

- 5) Install each exhaust tip and while doing this maneuver the pipes and muffler into perfect position. Leave tip clamps loose at this time. Note: It is helpful to have a buddy help you do this.
- 6) Make final adjustments and tighten the 3" band clamp at the front of the muffler by alternating back and forth on the bolts to tighten evenly.
- 7) Align and snug each tailpipe.
- 8) Align and snug each tip. Make sure they are equal distance in and out and centered in the cut out.
- 9) Lightly tighten the tailpipe and tip clamps and then fully tighten them making sure the positioning does not move.

SOLO Clamps: Hold the top nut with a 9/16" wrench and lightly snug the bottom bolt head with a 9/16 socket.

THIS FLAT BAND CLAMP WILL FORM AROUND EACH LAYER OF PIPE
TIGHTEN THE BOLTS EVENLY.

- 10) Check for rattles. Check that each bolt is tight.

- 11) Drive away and **Enjoy Going Solo!**

Any questions or concerns please do not hesitate to call

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